

Work Order ID 140161-2

Thursday, December 17, 2015 3:43:32 PM

140161

Page 1

Item ID: D350-578-011

Accept

N9000040100

Setup Start

NS1

Revision ID:

Item Name: AS350/AS355 Bearpaws

Stop

NS2

Start Date: 12/3/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 12/17/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: MLS

Date: DEC 23 2015

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-578	H		DAS	6					

100

Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D350-578-011 CHG006

34

DAS
27
9-89

MAR 04 2016

160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

3

DAS
6
9-89

DAS
28
9-89

FEB 23 2016

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Memo

0.00

Quality Control

30

DAS
27
9-89

MAR 04 2016

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Page 2

Item ID: D350-578-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: AS350/AS355 Bearpaws

Stop

NS2

Start Date: 12/3/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 12/17/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

180

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-578-011 Location: 013

0.00

x1 sold
x2 fg 013

[Signature]

DAS
27
9-89
MAR 04 2016

190

190

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.01

DAS
16
9-89

16/03/04

[Signature] 120160304

Picklist Print

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Page 1

Work Order ID: 140161

140161

Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 12/3/2015

Required Date: 12/17/2015

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:A New Issue 07-01-02 JLM
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2432 *D2432* Bearpaw 19" X 24"		Manufactured	No			160	Each	1.0000	2	8			DAS 26 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST470A	133973	1							
D2529 *D2529* Washer		Manufactured	No			160	Each	311.0000	12	48			DAS 26 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST008	137534	311							
D3601-1 *D3601-1* Radius Block		Manufactured	No				Each	0.0000	12	48	32x13		DAS 26 9-89
D4011-1 *D4011-1* Clamp, Short		Manufactured	No				Each	5.0000	6	24			DAS 26 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST544	138243	5							

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Picklist Print

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Work Order ID: 140161

140161

Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 12/5/2015

Required Date: 12/17/2015

Start Qty: 4.00

Required Qty: 4.00

D4012-1

Manufactured No

Each

7.0000

D4012-1

Cushion

**

24

DAS

6

9-89

BAS
27
9-89
3X

Location

Loc Qty

Loc Code

FG

5

133458

5

ST545

2

133458

2

AN4-16A

Purchased

No

Each

217.0000

AN4-16A

Bolt

**

48

DAS

6

9-89

BAS
27
9-89
3X

Location

Loc Qty

Loc Code

FG

5

121541

5

over003

150

M133769

150

ST325A

61

M133483

4

M133577

57

ST343

1

M132317

1

FEB 23 2016

Packet Print

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Work Order ID: 140161

Parent Item: D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

140161

D350-578-011

Start Date: 12/3/2015

Required Date: 12/17/2015

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0463J

Purchased

No

160

Each

2,818.000

24

96

NAS1149D0463.J

WASHER

**

134039

Location

Loc Qty

Loc Code

GA

432

M129390

41

M132035

391

ST263

952

M133284

42

M133316

910

ST269

1434

M129682

39

M130799

371

M132317

101

M132677

888

M133077

35

OAS

6

9-89

27

9-89

FEB 23 2016

OAS
27
9-89

OAS
27
9-89

OAS
27
9-89

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Shop Packet Print

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Picklist Print

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Work Order ID: 140161

140161

Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaw

Start Date: 12/3/2015

Required Date: 12/17/2015

Start Qty: 4.00

Required Qty: 4.00

MS2104214

Purchased

No

160

Each

3,311.000

12

48

MS210421 4

Locknut

DAS

6

9-89

Location

Loc Qty

Loc Code

FP001

137

m133363

137

GA

41

m127813

41

ST260a

92

m130799

56

m132262

36

ST303

2908

m133769

2908

ST305

133

m128300

8

m130388

4

m130922

97

m132123

24

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Work Order ID 140161

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140161

Page 1

Item ID: D350-578-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: AS350/AS355 Bearpaws
 Start Date: 12/3/2015 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 12/17/2015 Req'd Qty: 4.00 ***4*** Customer:

Reference:
 Approvals: Process Plan: MCS Date: DEC 23 2015 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-578	H		DAS 6 9-85						
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-578-011 CHG006								
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							
Quality Control									

MCS FEB 24 2016

(4)

DAS
6
9-85

FEB 23 2016

REFERENCE

BAS
27
9-89

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit